



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5650-041
Job Sheet 192494-A



Part No: D5650-041

Job Qty: 250 pcs

Part Name: Bushing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Created By: Jason Leroux

Due Date: 4/15/19

Type: SOLD

Description:

Note: D5650 REV.A IPP REV:A 18.05.28 NEW ISSUE DD VERF:JFS IPP REV.B 18.07.19 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
120	QC 8	250 pcs	4/15/19	4/15/19	0.00	0.00	QC 8 - 1 (A)	
130	Small Fab - 2 - B4B	250 pcs	4/15/19	4/15/19	0.00	11.36	Small Fab - 1 - B4B	
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
140	QC 5	250 pcs	4/15/19	4/15/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
150	Packaging 3-1 - Stock - B4B	250 pcs	4/15/19	4/15/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	



Container No: S172465



Part: D5650 - 041

Job No: 192494 - A

Serial No/Batch: S171576

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/29/19

Dart Aerospace Ltd.
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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	5/180 8 APR 30 2019
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	250 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21	APR 30 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - (QC8- Inspect parts - second check)

Descriptions: 130 - (Small Fab) CLEAN BUSHING BEFORE INSTALLING RUBBER. Insert rubber tubing in stainless steel bushing and cut rubber flush to the stainless bushing as per dwg.

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5649-1	Rubber Tube	7.5000 ft (.03 ea)	130-Small Fab - 2 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 2 - B4B	D5649-1	8	106	0

Part Specifications

Specifications could not be found.

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D5650-041
Job Sheet 192494



Part No: D5650-041

Job Qty: 300 pcs

Part Name: Bushing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5650 REV.A IPP REV.A 18.05.28 NEW ISSUE DD VERF:JFS IPP REV.B 18.07.19 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Hardinge - 1	300 pcs	4/15/19	4/15/19	0.00	13.64	Hardinge - 1	JBD 19/04/10
115	QC 2	300 pcs	4/15/19	4/15/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	

DAS
65
9-89

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120 QC 8	300 pcs	4/15/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	11 11
				QC 2 - 5	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mml 19/04/11
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Small Fab - 2 - B4B	300 pcs	4/15/19	0.00 13.64	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	989 30 DAS
				Small Fab - 4 - B4B	APR 15 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	300 pcs	4/15/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	APR 15 2019 68
				QC 5 - 50	9-89
				QC 5 - 30	
				QC 5 - 40	
150 Packaging 3-1 - Stock - B4B	300 pcs	4/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	ST18099
				Packaging 3 - 5 - B4B	APR 15 2019
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	

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				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	300 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21	DAR 21 APR 15 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Hardinge) 1- Part Off to size as per dwg 2- Drill hole to size if necessary. 3- Deburr Descriptions: 115 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Small Fab) CLEAN BUSHING BEFORE INSTALLING RUBBER. Insert rubber tubing in stainless steel bushing and cut rubber flush to the stainless bushing as per dwg. 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R0.250	303 Round Bar 0.250"	9.9000 ft (.033 ea)	100-Hardinge - 1	M304/5012847	
D5649-1	Rubber Tube	9 ft (.03 ea)	130-Small Fab - 2 - B4B	5155249 5169950 5080934	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M303R0.250	10	7	0	
130-Small Fab - 2 - B4B	D5649-1	9	6	0	
Part Specifications					
Specifications could not be found.					

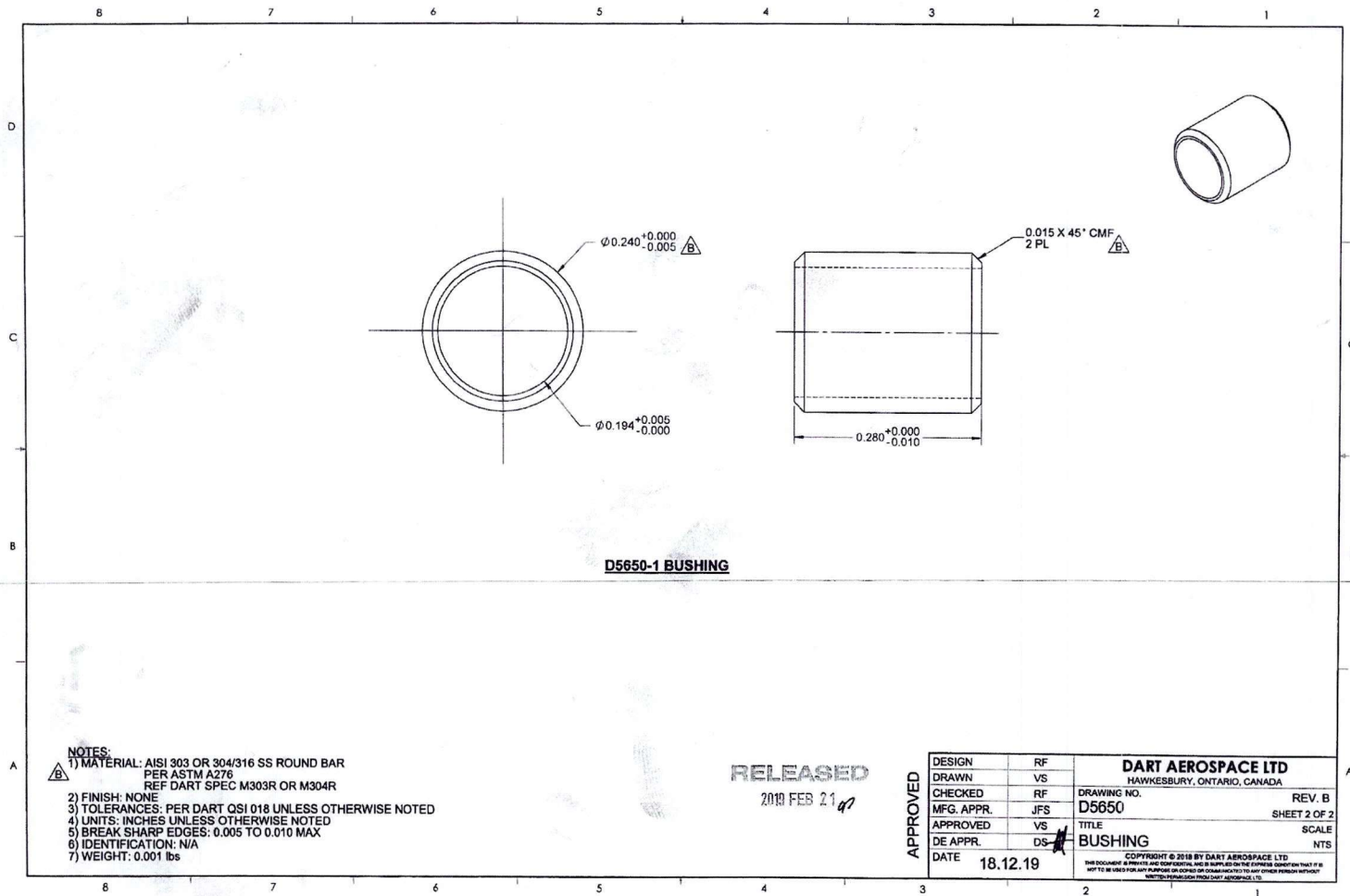
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DART
AEROSPACE

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J





Container No: S171576



Part: D5650-041

Job No: 192494

Serial No/Batch: S171576

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/11/19